



Composition

- 3-positions reels-holder with unwinder
- High frequency welding press pneumatically operated
- High frequency generator incorporated in the press structure
- Indexing unit with mobile clamp operated by "Brushless" motor
- Automatic waste removal unit
- Items storage unit with two drawers which exchange automatically when the preset number is reached
- Liquid circulation refrigerating unit
- Control panel with PLC (remote service on request)
- Push-button panel with touch screen

Optional units

- Printing unit
- Optical reader for the manufacture of preprinted films
- Cutting unit for thumb holes
- Cutting unit
- Universal punching unit
- Press hydraulically operated

Technical characteristics

	55-45 model	75-80 model
Reel maximum diameter:	400 mm	400 mm
Reel maximum width:	550 mm	800 mm
Press maximum closing force:	700 kg	1200 kg
Press upper and down plate dimension:	550x450 mm	750x800 mm
Indexing unit forward (minimum - maximum):	150 ÷ 420 mm	150 ÷ 780 mm
Output power of the generator:	8 kW	12 kW
Working frequency:	27.12 MHz ± 0.6%	
Feeding voltage:	400 V - 3F+T - 50 Hz (other voltages on request)	
Compressed air pressure:	0.6 Mpa	
Produced item:	2D (PVC) covers for textiles	
Foreseen productivity:	1350 pieces/hour	1200 pieces/hour