



### Composition

- High frequency welding press hydraulically operated
- High frequency generator incorporated in the structure of the press
- Cutting press hydraulically operated
- Turntable with 4 working stations and adjustable rotating speed
- Hydraulic power pack
- Liquid circulation refrigerating unit (on request)
- Control panel with PLC (remote service on request)
- Push-button panel with touch screen

### Technical characteristics

Welding press maximum closing force (adjustable):	2000 kg
Welding press electrode-holder plate dimension:	700x800 mm
Welding press working plate dimension:	700x800 mm
Cutting press maximum closing force (adjustable):	20000 kg
Cutting press electrode-holder plate dimension:	700x800 mm
Cutting press working plate dimension:	700x800 mm
Turntable working stations dimension:	700x800 mm
Output power of the generator:	20 kW
Working frequency:	27.12 MHz ± 0.6%
Feeding voltage:	400 V - 3Ph+G - 50 Hz (other voltages on request)
Compressed air pressure:	0.6 Mpa
Produced item:	PET-G and A-PET blister
Foreseen productivity:	270 ÷ 320 cycles/hour (2 operators) (according to welding times and operator skills)