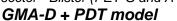
## Packing sector - Blister (PET-G and A-PET)





Steinbachstraße 133 A 3001 Mauerbach Austria T+43 (0) 1 577 24 18 F+43 (0) I 577 24 I8 I5 office@cm-tech.at www.cm-tech.at



## **Composition**

High frequency welding press hydraulically operated High frequency generator incorporated in the structure of the press Cutting press hydraulically operated Turntable with 4 working stations and adjustable rotating speed Hydraulic power pack Liquid circulation refrigerating unit (on request) Control panel with PLC (remote service on request) Push-button panel with touch screen

## Technical characteristics

Welding press maximum closing force (adjustable):	2000 kg
Welding press electrode-holder plate dimension:	700x800 mm
Welding press working plate dimension:	700x800 mm
Cutting press maximum closing force (adjustable):	20000 kg
Cutting press electrode-holder plate dimension:	700x800 mm
Cutting press working plate dimension:	700x800 mm
Turntable working stations dimension:	700x800 mm
Output power of the generator:	20 kW
Working frequency:	27.12 MHz ± 0.6%
Feeding voltage:	400 V - 3Ph+G - 50 Hz (other voltages on request)
Compressed air pressure:	0.6 Mpa
Produced item:	PET-G and A-PET blister
Foreseen productivity:	270 ÷ 320 cycles/hour (2 operators) (according to welding times and operator skills)