



### Composition

- High frequency welding press hydraulically operated
- High frequency generator incorporated in the press structure
- Turntable with 4 working stations and adjustable rotating speed
- Hydraulic power pack
- Control panel with PLC (remote service on request)
- Push-button panel with touch screen

### Technical characteristics

Press maximum (adjustable) closing force:	5000 kg
Press electrode-holder plate dimension:	500x650 mm
Press working plate dimension:	650x960 mm
Turntable working stations dimension:	200x550 mm
Output power of the generator:	8 kW
Working frequency:	27.12 MHz $\pm$ 0.6%
Feeding voltage:	400 V - 3Ph+G - 50 Hz (other voltages on request)
Compressed air pressure:	0.6 Mpa
Produced item:	cars sunvisors
Foreseen productivity:	250 pieces/hour (2 operators) (according to welding times and operator skills)