

Car sector - Loading floors **TSP over posed trays model**





Composition

High frequency welding press hydraulically operated
High frequency generator in separate cabinet
2 off automatic over posed trays
Hydraulic power pack
Liquid circulation refrigerating unit
Control panel with PLC (remote service on request)
Push-button panel with touch screen

Technical characteristics

Press maximum closing force:	70000 kg
Press upper and down plate dimension:	1100x1600 mm / 1300x1600 mm / 1400x1600 mm
Trays plate dimension:	1170x1670 mm / 1370x1670 mm / 1470x1670 mm
Output power of the generator:	on request 30/45/60 kW
Working frequency:	27.12 MHz ± 0.6%
Feeding voltage:	400 V - 3Ph+G - 50 Hz (other voltages on request)
Compressed air pressure:	0.6 Mpa
Produced item:	cars loading floors
Foreseen productivity:	according to welding times and operator skills



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